

Quik Stage Inc. 2121 107<sup>th</sup> Lane NE Blaine, MN 55449

763-783-7373 Phone 1-877-783-7373 Toll Free 763-783-7366 Fax

Congratulations on the purchase of your quality portable staging system and/or stage accessories from Quik Stage. The following are detailed instructions to assist you in the set-up and assembly of your new staging and related components. Our engineer has designed every component to be assembled with ease and with a minimal amount of labor and tools. Our first and foremost concern is for the safety of anyone working with or using our products, so please take extra time to make sure that the staging system has been assembled correctly before using. If at anytime you do not understand these instructions or are having difficulty assembling the stage or accessories, you need to contact Quik Stage for immediate assistance toll free 1-877-783-7373 or 763-783-7373.

## **Please Read Carefully Before Proceeding:**

The equipment described herein is intended to be used in a commercial application and you the buyer agree to operate and maintain the equipment for its intended use in a professional and competent manor as per Quik Stage instructions and recommendations. You are responsible for following applicable governmental standards and good commercial practices using professional and competent mechanics and/or assemblers. If at any time, and for any reason, the staging and related accessories cannot be adequately and safely used for its intended use, the buyer agrees not to use the equipment until proper repairs or corrections are made. Quik Stage assumes or accepts no responsibility for any damage or failure to any of our stage components or injuries to person or persons due to improper installation or maintenance.

In the unlikely event any of the portable stage or staging accessories arrived damaged, do not attempt installation and contact Quik Stage immediately.

1-877-783-7373 Toll Free 612-868-4447 Cell Jim Feneis 612-968-6789 Cell Chris Feneis

## **Cross Braces:**

Cross braces are used to help stabilize a stage when using standard stage legs. They are recommended for stage heights 40 inches and above but may also be required in other applications.

## Please contact Quik Stage at toll free 1-877-783-7373 or 763-783-7373 if you have questions or concerns where cross braces should be used.

Cross braces are used on both the short side and the long side of the deck and the brace location will be determined by the stage lay out.

Each cross brace consists of an aluminum square tube, stage corner socket and connecting hardware. (See Fig. 1)



The cross braces can be installed after the stage has been erected, however, a leg corner bracket must be installed on the stage leg prior to installation. (See Fig. 2 and 3)

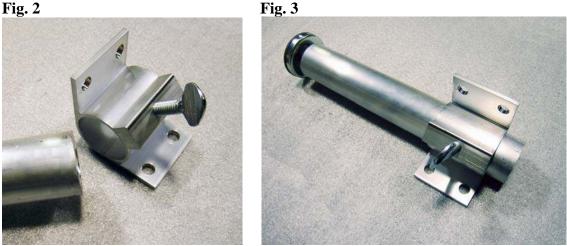
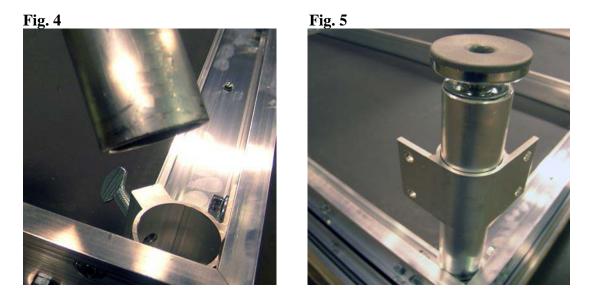


Fig. 3

We designed the leg corner socket used in the deck assembly to also be used for the cross brace. Simply slide a leg socket over the top of the leg or legs in the desired location and then install the leg in the stage as described above. (See Fig. 4 and 5)



Once legs are in place, set stage in desired location and attach square aluminum cross bracing sections by inserting  $3 - 16 \times 1-1/4$  inch bolt through corner socket, and also through square aluminum cross brace section(s), attach provided wing nut and tighten. (See fig's 6 and 7)

Fig. 6







Because 4 x 8 and 4 x 6 decks have 6 legs, we may use a 4, 6 or 8 foot brace down the 6 or 8 foot side of the deck depending on your stage lay out. If using a 6 or 8 foot brace, we will have you connect it to all 3 legs on the 6 or 8 foot side for maximum stability. (See Fig. 8)



Fig. 8

If you are using cross braces, you should also be using leg clamps so you will be able to skip every other section. (See Fig. 9)

Fig. 9



Again, it will depend on your stage height and application as to what needs to be braced and your Quik Stage representative will make that recommendation when you make your purchase. Although your Quik Stage representative will make an educated recommendation as to cross brace location, you have the ultimate responsibility to make sure the stage is properly braced. If your stage has an unusual amount of wobble, contact Quik Stage immediate before using for assistance.

Exploded view of cross bracing without stage attached. (See Fig. 10) View of stage with cross bracing in place (See Fig. 11)



